OFF-LINE FILTERS WITH HEATED UNIT



RMF SYSTEMS

RMF Systems radial micro filter units are characterised by their extremely efficient filter elements with a fineness of 0.5 micron. The Off-line filter units with pre-heating are developed specially for cold hydraulic and lubricating systems.

The electric pre-heating ensures that the cold and/or high viscosity fluid is brought to a temperature with a suitable filtration viscosity. Off-line filters with pre-heating can be applied to new or existing installations. The integrated pump-motor combination draws fluid from the reservoir, pumps it through a heating element, filters it and returns it to the tank. The heating is thermostat controlled and adjustable to any required fluid temperature. The heating is effected by a 'flow-through' principle, preventing 'burning' or thermal overloading of the oil. This prevents the catalytic reaction of water and solid particle contamination, resulting in an extended usable oil life.

The use of RMF-filters means reduced down time, increased component life and extended service intervals with reduced oil changes.

APPLICATIONS

RMF Off-line filter units with pre-heating can be applied to any industrial application where it is necessary to heat the oil and maintain it at a particular temperature, such as hydraulically operated bridges and gear-boxes in the wind energy industry.

ADVANTAGES

- Extremely clean oil due to the high filtration efficiency $\beta 0.5 \ge 200, \beta 2 \ge 2,330.$
 - Prevention of channel forming by radial filtration direction.
 - Increased flow capacity.
 - Increased dirt holding capacity.
 - Large water holding capacity.
 - Compact and easymaintenance design.
 - Environmentally friendly elements.
 - Longer usable life for oil and components.

ECONOMICAL

The hydraulic market accepts that 80% of the mechanical failures are caused by contamination in the system. The RMF Off-line filters attack this contamination at source. In addition to solid particles, these filters are also capable of removing water from the oil.





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Technical data			
Type filter	OLUH1A30	OLUH2A30	OLUH1B30
No. of housings filter/heater	1/1	2/1	1(dble length)/1
Material housing	Anodised aluminium		
Seal material heater	Viton standard		
Seal material filter	Buna-N standard		
Max. flow capacity	2.9 l/min max.		
Max. pump volume 50Hz-60Hz	2 cc/rev 1.6 cc/rev.		
By-pass opening pressure	± 6.2 bar		
at 0 bar back pressure			
No. of filter elements	1		2
Length filter element	300 mm		
Available filtration ratings	$\beta 0,5 = 200 / \beta 1 = 200 / \beta 3 = 200$		
No. of heater elements	11		
Length of heater element	300 mm		
Heater capacity	2 kW		
Max. pressure filter housing	20 bar		
Max. oil temp. inlet	80 °C		
Indicator type	Gauge glycerine filled		
Inlet port pump	3/8" BSP		
Diameter hose suction side	Achieve positive flow under gravity		
Outlet port filter	1/2" BSP		
General dimensions in mm	567.5	492	179.5
Pump type	Gear pump standard		
Power supply E-motor =			
power supply heater element	Various electrical power supplies possible		
Suitable for max. oil volume	1,350 litre 2,700 litre		
Connection oil-analyses:			
P1 filter inlet side	lest connector (M16x2) Red		
P2 filter outlet side	lest connector (M16x2) Yellow		
Weight in kg standard filter	Approx. 23.5		
Weight in optional bracket	Incl.		



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